

## **Technical Information**

Starkote AQ-703 Aqueous Coating

Characteristics Gloss

Low VOC

Designed for High Quality Commercial Work, Labels and Folding Cartons

Work & Turn Yes

Substrate Paper / Board

Application Litho, Flexo, Gravure

**Equipment** Tower, Blanket, Dampener & Anilox Coaters

VOC's .03 Lbs. per Gallon

**Drying Speed** Fast

**Viscosity** #3 Zahn Cup in Seconds @ 74°F <sup>1</sup> 15-18 <sup>2</sup> 19-22 <sup>3</sup> 23-26

**Solids**  $38\% \pm 3\%$ 

Weight per Gallon 8.7 ± 0.1 Lbs. per Gallon

**Special Properties** Block Resistance 2 PSI / 160°F / 16 Hours

Slide Angle of 20° ± 2° for Ideal Handling Glueable with Fiber Tear Face to Back

Rub Resistance 250 Cycles / 500 Rubs with Sutherland Rub Test-4.0 Lb. Wt.

Cleaning Please clean machine and tools immediately with water

Clean dried film with Aqueous Coating Cleaner

**Storage** Freeze Thaw Stability – 1 Cycle

Store in original packaging

Notes Performance Characteristics will vary depending upon coating film weight, substrate

porosity and type of litho ink used. Aqueous coatings have the potential to fade inks that are not alkali resistant and must be tested for compatibility with inks and substrate before use. Reflex blue, rhodamines and fluorescent pigments are susceptible to color shift or bleeding and should be made with fade resistant pigments to prevent potential color shifting. Please consult with your ink manufacturer to ensure the correct inks and

pigments are selected to use with aqueous coatings. Inks should be wax and silicone free

to promote intercoating adhesion.

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